# DATIAN ARC PUMP PROTECTION VALVES (AUTOMATIC RECIRCULATION) SERIES ZD



Your Reliable and Safe Choice for Pump Protection





# What is an ARC Valve?

ARC Valves by Datian Valve is a multifunctional valve that ensures a predetermined minimum flow is assured through a centrifugal pump at all times.

www.acdamerica.net



### **GENERAL APPLICATION**

The Automatic Recirculation Control (ARC) valve is a self contained, low maintenance and reliable device, engineered to protect centrifugal pumps against thermal damage and destruction.

It protects the centrifugal pump from overheating and cavitation, which can cause permanent damage if they run dry. The ARC Valve automatically protects the centrifugal pump when a pump body occurs cavitation damage or unstable (especially conveying hot water at low load operation).

#### WORKING PRINCIPLE

The working principle of an Automatic Recirculation Control Valve (ARC valve) is to ensure that a pre-determined minimum flow is assured through a centrifugal pump at all times. This is important as centrifugal pumps suffer from overheating and cavitation and can be permanently damaged if they run dry.

The valve automatically protects the centrifugal pump when a pump body occurs cavitation damage or unstable (especially conveying hot water at low load operation). The valve is a special form of lift check valve installed downstream of boiler feed pumps. It ensures a minimum flow rate in the event of low flow operation.

## BENEFITS

#### 1. Reduced Energy Waste

The Datian ARC valve ensures that the minimum required flow of the pump is maintained, which reduces energy waste caused by additional power output required to ensure system process flow plus recycle flow.

#### 2. Maintenance Friendly

DATIAN ZD Series ARC valves are very maintenance friendly. The only maintenance required is the exchange of the soft-parts and the cleaning of the internals during the annual inspection and the exchange of springs every 3-5 years depending on the operating conditions.

#### 3. Essential Safety

Datian ARC valves are designed to prevent overheating, serious noise, unstable and erosion damage of centrifugal pump under low load operation. They take up small space, reduce the possibility of high-speed fluid malfunction to a minimum, and have lower installation and maintenance costs.

### FEATURES

- Precise Recirculation control.
- Stable design.
- Integral check valve.
- Low maintenance.
- Self-operating.
- Ease of installation.
- Suitable for all fluids.
- Dampening of pulsations.
- Multistage pressure letdown.
  - Cavitation prevention.
  - Eliminate external power sources or signals.
  - Reliable performance

#### SPECIFICATION

- ZDT: CL150# 400#, SIZE 1" 16"
- ZDL: CL150# 600#, SIZE 1" 20"
- ZDM: CL150# 2500#, SIZE 1" 20"
- ANSI B16.34 Class 150 to 2500. Options: DIN, BS, JIS, RTJ, FF flanges

#### APPLICATION

- Chemical industry
- Petrochemical industry
- Steel factory
- Fire protection system
- Traditional power plant
- Shipment/shipping
- Paper-making industry
- Environmental protection.





ZDL

ZDM



#### **ZDT MODEL**

- Simple structure, low cost, long life, suitable for Low pressure Working conditions.
- Carbon Steel, Stainless Steel, 6Mo, Super Duplex, NACE. Other options contact us.
- Big flow of bypass, maximum flow is 60% of main flow, KV value can be adjusted.
- Bypass maximum operating pressure differential up to 4 MPa.
- Pressure CL150# 400#, Size 1" 16".

### ZDL MODEL

- Multi-orifice cage bypass, low noise, suitable for middle and low pressure conditions.
- Carbon Steel, Stainless Steel, 6Mo, Super Duplex, NACE. Other options contact us.
- Non-return valve function is standard, Maximum pressure differential up to 6 MPa.
- With venturi port main flow check valve structure, be applicable for complicated
- working conditions.
  Pressure CL150# 600#, Size 1" 20".
- Pressure CLISO# 600#, Size 1 20 .
  Manual bypass operation is optional.

### **ZDM MODEL**

- Multistage decompression to preventing cavitation, reducing velocity, suitable for high pressure conditions.
- Carbon Steel, Stainless Steel, 6Mo, Super Duplex, NACE. Other options contact us.
- Non-return valve function is standard Maximum pressure differential up to 30 MPa.
- Pressure CL150# 2500#, Size 1" 20".
- Manual bypass operation is optional.

### **HOW TO SELECT**

Use the following form on the next page to complete your process data for the appropriate ARC pump protection valve model for your application.

If you are not able to determine the valve model required for your application, please contact us at info@acdamerica.net for Datian ARC sizing and selection.

# Here is the reason why WHY CHOOSE US



Datian's ARC Valve ensures a pre-determined minimum flow is assured through a centrifugal pump at all times. It protects your pump from Overheating and Cavitation, reducing energy waste, maintenancefriendly, and essential safety.







# **DATIAN** ARC PUMP PROTECTION VALVES (AUTOMATIC RECIRCULATION) SIZING

To enable correct valve sizing for your application, please provide the following information:

E-Mail:
Qty Required:
Delivery Required:
Additional Info:
Tags(s) ID:

#### PUMP FLOW

Normal - Process - flow:		GPM
Maximum - Process - flow:		GPM
Minimum - <b>Process</b> - flow (if to be considered):	(optional)	GPM
Minimum - Pump protection - (recirculation) flow:		GPM

#### PUMP DISCHARGE PRESSURE

Pressure at Shut Off [zero] flow:		psig
Pressure at Normal - Process - flow:		psig
Pressure at Minimum - <b>Process</b> - flow:	(optional)	psig
Pressure at Minimum - Pump protection - flow:		psig
Recirculation line (existing) - Back Pressure:		psig

#### TEMPERATURE

Normal temperature at ARC Valve:		Deg F
Maximum temperature at ARC Valve:		Deg F

#### FLUID DATA

Media			Orientation of ARC Valve:	
Specific Gravity			Desired Valve Size:	
Vapor Pressure		PSIA	Desired End Connections:	
Critical Pressure		PSIA	Pressure Class:	
Viscosity		сP	Desired Body Material:	
Desired Seal Material:				
Pump Drive Type:				

#### Comments:

NACE materials required? Flow test with Performance Certificate required? Customer Inspection required prior to shipment? Certificate of Compliance for hydo test required? Magnetic Particle test required? Radiograph Inspection required (specify scope)? Certified Material Test Report (Pressure Containing Components only)?

Flow tests are conducted on all models, one per valve size with additional tests at additional cost. If flange drilling is other than ANSI, please specify in "Comments." Please include Pump Curve if available

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